

SOP

1250 Gallon Brine Maker

Follow the steps as listed for your 1600 Gallon Brine Maker.

Steps For Making Brine

- 1. Fill Gas and Check Oil in Honda Gas Powered Unit.
- 2. Close all Ball Valves. Connect 2-3" suction hoses, 2-2" circulation hoses, 1-2" fill hose to tank from water supply, and 1-2" discharge hose to storage tanks or application devise.
- 3. Fill Tank with 1000 Gallons of clean water.
- 4. Open Middle 3" suction valve, 2" upper and lower circulation valves on tank and pump housing.
- 5. Start Honda Motor
- 6. Begin to slowly add 1.5 to 2 ton Solar Rock Salt. (DO NOT USE MINED ROCK SALT)
- After the Solar Rock Salt is added, run for 20 min in circulation mode, then open bottom 3" in suction circulation valve. (NOTE: DO NOT RUN BOTTOM 3" SUCTION UNTILL MOST OF THE SALT IS DISOLVED, UNDISOLVED SALT WILL JAM PUMP AND REQUIRE MANUAL CLEAN OUT)
- 8. Remove test mixture in separate container.
- 9. Test Brine mixture with Salometer Meter to insure 23 to 24% solution.

- 10. Close 3" Middle Suction valve, close top circulation valve, close bottom circulation valve to 34 closed as to allow back pressure to retun to tank while unloading brine maker.
- 11. Open value to empty Brine into Storage Tank or Application Devise.
- 12. Do not completely empty Brine Maker, as to not loose prime, close the value to storage tank or application devise. Opening the circulation value bottom only.
- 13. Begin again with step 3 as needed to fill Storage Tanks or Application Device.

Brine Maker Cleanup and Storage Procedures.

- 1. Load enough water to gain suction.
- 2. Start Motor after checking Gas and Oil.
- 3. Open Circulation Valve.
- 4. Circulate for 5 minutes.
- 5. Close Circulation Valve
- 6. Attach fill hose from Brine Maker to Storage Tank, open Valve pump mixture into Storage Tank or Application Device
- 7. Repeat as needed to insure Pump and Hoses are free of debris.
- 8. Remove Filter and clean with water.
- 9. Remove Drain Plug from Pump housing.
- 10. Brine Maker is ready for storage.
- 11. Dispose of trash in approved refuse area.
- 12. Clean up all Rock Salt Spills and Dispose of properly